

Work Order ID 88031

Wednesday, July 25, 2012 1:34:42 PM

88031

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Item ID: D2661-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, LH Fwd Aft Out 206
 Start Date: 7/24/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/25/2012 Req'd Qty: 1.00 ***1*** Customer: CU-DAR001
 Reference: RMA RA111380 - RETURN

Approvals: Process Plan: MF Date: 12-07-25 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2661	Rev E								

100 0.00

100

QC

Quality Control

Memo

INSPECT RA 111380 D2661-1 X 1 B80412

SADDLE IS GOOD

ID UNDER NEW BATCH NUMBER

DAS
16
9-89 *rlntec*

110 Identify as per dwg & Stock Location: 432 0.00

110

Packaging

Packaging

Memo

0.00

12/7/3280

88031

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Start Date: 7/24/2012 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 7/25/2012 **Req'd Qty:** 1.00 *** 1 ***

Customer: CU-DAR001

Reference: RMA RA111380

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID**Tool #**

Plan Code

Accept Qty

Reject
Qty

Reject Number

**Insp.
Stamp**

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

U1207.30

Picklist Print

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Work Order ID: 88031

Parent Item: D2661-1

Parent Item Name: Saddle, LH Fwd Aft Out 206

Start Date: 7/24/2012

Required Date: 7/25/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat - in house
processEC
ERROR 11-11-17 JLM VERIFIED BY:DD
IPP Rev:D As per Rev D 07-03-19 JLM

IPP REV:D REDESIGN PER ENG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2661-1		Manufactured	No				Each	23.0000		1			
Saddle, LH Fwd Aft Out 206													

Location

Loc Qty

Loc Code

MEZZ

6

64559

4

76730

2

ST434

1

80412

1

ST435

16

80989

16

1 X ~~88031~~ MF 12-07-25
80412

RA111380 D2661-1 B80412

Received @ Dart June 21st, 2012
Inspected@ Dart July 6th, 2012

Customer: ABERDEEN HELICOPTERS
Customer Contact: PETE MCGILL
Shipped from: PRINCE GEORGE BC CANADA

Instructions for RA 111380 D2661-1 B80412

- Tested with current stock and is compatible
- Needs new work order to return back to Stock
- Needs new BATCH #

Time Estimate _____ = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached _____ = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**